

## INSTRUCTIONS FOR USE

### Coldsol

#### 1 - SURFACE PREPARATION:

The materials to be glued must be mechanically sanded with a grinder, degreased and free from dust.

#### 2 - PREPARATION OF THE ADHESIVE

Add the activator to the adhesive at 4.5% by weight and mix thoroughly (the mixed products are recommended for use within an hour and a half)

#### 3 - FIRST HAND

**Apply a layer of adequate and uniform product avoiding the accumulation** on both sides and let it dry for about 30 minutes.

#### 4 - SECOND HAND

**Apply a layer of adequate and uniform product avoiding the accumulation** on both sides and let it dry for about 30 minutes.

#### 5 - BONDING

Join the two parts by pressing with a pneumatic hammer, passing repeatedly on the coupled piece taking care to have pressed all the surface (if a pneumatic hammer is not available, use a heavy hammer, taking care to press the entire surface).

#### 6 - RETICULATION TIME

The coupled parts already reach a good resistance after a few hours.  
Maximum resistance is reached after 2 days.